



**Quality Operating Guidelines  
Customer Ingredient Specifications**

**TITLE: LESS SUGAR HIGH FIBER SWEETENED DRIED CRANBERRIES**

**UPC 94640**

**DATE: 3 MAY 2016**

**SUPERSEDES: 17 NOV 2011**

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**PRODUCT DESCRIPTION:**

Ocean Spray® Cranberries Less Sugar / High Fiber Sweetened Dried Cranberries are produced by infusing sliced superior grade cranberries, prepared from the sound, mature berries of the commonly cultivated cranberry plant (Genus/species-Vaccinium macrocarpon) in a high brix solution until a specific equilibrate Brix is reached. The product is then dried to water activity specification and lightly sprayed with oil. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS		TOLERANCE	METHOD
Water Activity		0.38 - 0.48	Decagon
Retained on 5/8" (16 mm) mesh screen		5% maximum	Rotap, 1 minute
Thru US #4 screen		1% maximum	
Oil		1.0% maximum	Hexane Extraction
Color		Typical uniform cranberry red	Visual
Flavor and Odor		Typical tart, fruit flavor	Sensory
Foreign Material (Non-cranberry plant origin)		None	Direct count
Insect Contamination		None	
Harmless Extraneous Plant Material: stems/leaves		2 maximum/25 lb. (11.34 kg)	
MICROBIOLOGICAL:			
Yeast	<100 cfu/g	Microbiological methods as described by the Association of Official Analytical Chemists (AOAC), American Public Health Association (APHA), NCh, or BAM (Bacteriological Analytical Manual, FDA)	
Mold	<100 cfu/g		
Aerobic Plate Count	<500 cfu/g		

**Ocean Spray Cranberries Ingredient Technology Group**  
One Ocean Spray Drive, Lakeville/Middleboro, MA 02349  
Telephone: 508-946-1000

**PACKAGING**

Enclosed in a non-sealed 2 mil high-density polybag inside a corrugated box sealed with tamper security evident tape.  
Net weight: 25 lbs. (11.34 kg.)

**LABELING**

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date (month/day/year) and/or lot number, best before date (day/month/year), Kosher- O.U., Halal - crescent M, Ocean Spray® name and address.

**INGREDIENT STATEMENT**

Cranberries, sugar, polydextrose, glycerine, sunflower oil.

**STORAGE RECOMMENDATIONS**

Store in a cool, dry atmosphere not to exceed 65°F (18°C).

**EXPECTED SHELF-LIFE**

18 months @ < 65°F (18°C).

OCEAN SPRAY® WARRANTS ONLY THAT LESS SUGAR HIGH FIBER SWEETENED DRIED CRANBERRIES, 94640 SOLD SHALL CONFORM TO THESE SPECIFICATIONS. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS, ARE EXCLUDED.