



**Quality Operating Guidelines
Customer Ingredient Specifications**

TITLE: DICED SWEETENED DRIED CRANBERRIES

UPC 94540

DATE: 07 DECEMBER 2017

SUPERSEDES: 11 Aug 2016

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PRODUCT DESCRIPTION:

Sweetened dried cranberries are produced by infusing a sucrose syrup into sliced superior grade cranberries, prepared from the sound, mature berries of the commonly cultivated cranberry plant (Genus/species – Vaccinium macrocarpon) until a specific equilibrate Brix range is reached. The product is then dried to moisture specification, lightly sprayed with oil and sliced through a slicer (approximately 4 mm). This process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS		TOLERANCE	METHOD
Moisture		8% - 12%	Karl Fischer
Retained on 1/4" (6mm) mesh screen		49% maximum	Rotap, 10 minutes
Through US #8 screen		3.0% maximum	
Oil		1.0% maximum	Hexane Extraction
Color		Typical uniform cranberry red	Visual
Flavor and Odor		Typical tart, fruit flavor with no off flavors or odors	Sensory
Foreign Material (Non-cranberry plant origin)		None	Direct count
Insect Contamination		None	
Harmless Extraneous Plant Material: stems/leaves		2 maximum/25 lb. (11.34 kg)	
MICROBIOLOGICAL:			
Yeast	<100 cfu/g	Microbiological methods as described by the Association of Official Analytical Chemists (AOAC), American Public Health Association (APHA), NCh, or BAM (Bacteriological Analytical Manual, FDA)	
Mold	<100 cfu/g		
Aerobic Plate Count	<500 cfu/g		

Ocean Spray Cranberries Ingredient Technology Group
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Telephone: 508-946-1000

PACKAGING

Enclosed in a non-sealed 2-mil high-density polybag inside a corrugated box secured with tamper-evident security tape. Net weight 25.00 lbs. (11.4 kg)

LABELING

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date (month/day/year) and/or lot number, best before date (day/month/year), Kosher- O.U., Halal - crescent M, Ocean Spray® name and address.

INGREDIENTS

Cranberries, Sugar, Sunflower Oil

STORAGE RECOMMENDATIONS

Store in a cool, dry atmosphere not to exceed 65°F (18°C).

EXPECTED SHELF-LIFE

24 months @ <65°F (18°C).

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