



**Quality Operating Guidelines
Customer Ingredient Specifications**

TITLE: REDUCED SUGAR SWEETENED DRIED CRANBERRIES
With Expeller Pressed Sunflower Oil
(25LB REDUCED SUGAR SLICED SWT DRIED CRAN.)

UPC 94743

DATE: 21 APRIL 2020

SUPERSEDES: 25 OCT 2019

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PRODUCT DESCRIPTION:

Ocean Spray® Cranberries Reduced Sugar Dried Cranberries with expeller pressed sunflower oil are produced by infusing sliced superior grade cranberries, prepared from the sound, mature berries of the commonly cultivated cranberry plant (Genus/species-*Vaccinium macrocarpon*) in a high brix solution until a specific equilibrate Brix is reached. The product is then dried to a moisture specification and lightly sprayed with expeller pressed sunflower oil. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

| SPECIFICATIONS | TOLERANCE | METHOD |
|---|--|---|
| Moisture | 11% -15% | Karl Fischer |
| Retained on 5/8" (16 mm) mesh screen | 5% maximum | Rotap, 1 minute |
| Thru US #4 screen | 1.0% maximum | |
| Oil | 1.0% maximum | Hexane Extraction |
| Color | Typical uniform cranberry red | Visual |
| Flavor and Odor | Typical tart, fruit flavor and aroma with no off-flavors or odor | Sensory |
| MICROBIOLOGICAL: (Micro values are not reported on each lot or the Certificate of Analysis) | | |
| Yeast | <100 cfu/g | Microbiological methods as described by the Association of Official Analytical Chemists (AOAC), American Public Health Association (APHA), NCh, or BAM (Bacteriological Analytical Manual, FDA) |
| Mold | <50 cfu/g | |
| Aerobic Plate Count | <500 cfu/g | |
| Foreign Material - The product goes through optical sorters, metal detectors, and other means of removing foreign material during the production process to ensure the product is free of any foreign materials. | | |

PACKAGING

Enclosed in a non-sealed 2 mil high-density polybag inside a corrugated box sealed with tamper security evident tape.

Net weight: 25 lbs. (11.34 kg.)

LABELING

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date (month/day/year) and/or lot number, best before date (day/month/year), Kosher- O.U., Halal - crescent M, Ocean Spray® name and address.

INGREDIENT STATEMENT*

Cranberries, soluble corn fiber, sugar, expeller pressed sunflower oil**.

*based on wet weight composition

**Other ingredient customer labeling options for expeller pressed sunflower oil – Sunflower oil

STORAGE RECOMMENDATIONS

Store in a cool, dry atmosphere not to exceed 65°F (18°C).

EXPECTED SHELF-LIFE

18 months @ < 65°F (18°C).

OCEAN SPRAY® WARRANTS ONLY THAT REDUCED SUGAR SWEETENED DRIED CRANBERRIES with expeller pressed sunflower oil, 94743 SOLD SHALL CONFORM TO THESE SPECIFICATIONS. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS, ARE EXCLUDED.